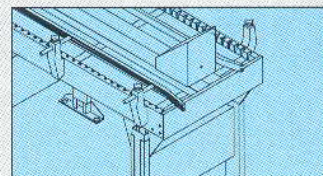


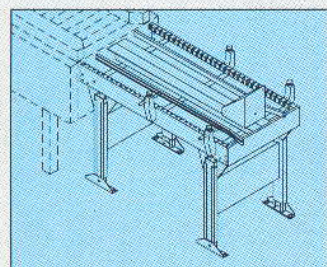
Bottom Flap Folders

Used as packaging tables and available in manual, semi automatic, and automatic versions.



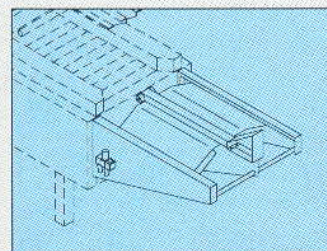
The bottom flap folder is commonly used as a packaging table immediately before a carton sealer.

- The bottom flap folder holds the carton firm during filling.
- Eases the work of the operator and provides increased efficiency.
- Space-saving. It can be placed immediately before the carton sealer.



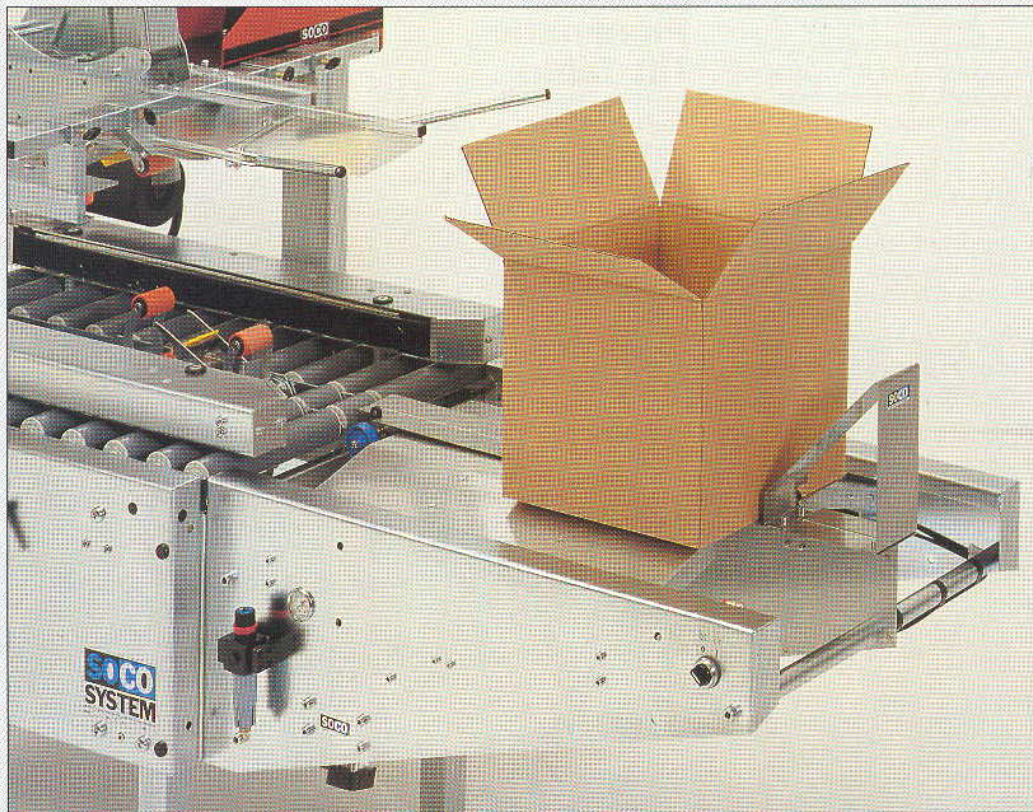
F-100-M

After opening the carton flat, the operator slides the carton into the bottom flap folder. The bottom flaps are held firm during the filling of the carton. The whole operation is manual. The F-100-M is supplied in standard lengths of 1.0 m and has adjustable working height. Length 1.5 m is available.

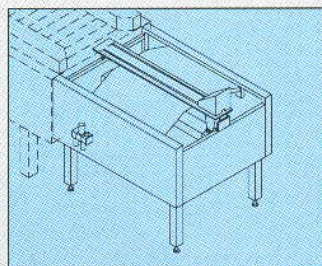


F-100

A semi automatic flap folder where the operator slides the open carton into the flap folder. The side flaps are automatically folded and the carton held firm. The operator must push the carton forward. The F-100 is pneumatically operated and designed for direct connection to SOCO SYSTEM's carton sealers.



The semi automatic bottom flap folder, F-100, is an efficient and ergonomically correct packaging table which is fitted direct to the carton sealer.



F-100-P

The automatic bottom flap folder operates in the same way as the semi automatic one, but when the carton is full, a switch is pressed, and the carton is automatically pushed into a carton sealer or discharged onto a conveyor. Ideal for handling heavy outers.

F-100-M Height 640 - 940

Machine width	Carton width:		Order No.
	Min.	Max.	
300	80	319	450190330
400	180	419	450190430
500	280	519	450190530
600	380	619	450190630

F-100-M Height 790 -1090

Machine width	Carton width:		Order No.
	Min.	Max.	
300	80	319	450190340
400	180	419	450190440
500	280	519	450190540
600	380	619	450190640

Max. carton length depends on width, ask our sales department.

F-100 Semi Aut. Bottom Flap Folder

Machine width	Carton Width		Order No.
	Min.	Max.	
460	190	240	444293001
625	220	400	444294001
875	340	650	444297001

Max. carton length is 620 mm for all widths.

F-100-P Automatic Bottom Flap Folder

Machine width	Carton Width:		Order No.
	Min.	Max.	
510	230	290	444303701
700	260	480	444304701
950	370	730	444307701

Max. carton length is 620 mm for all widths.